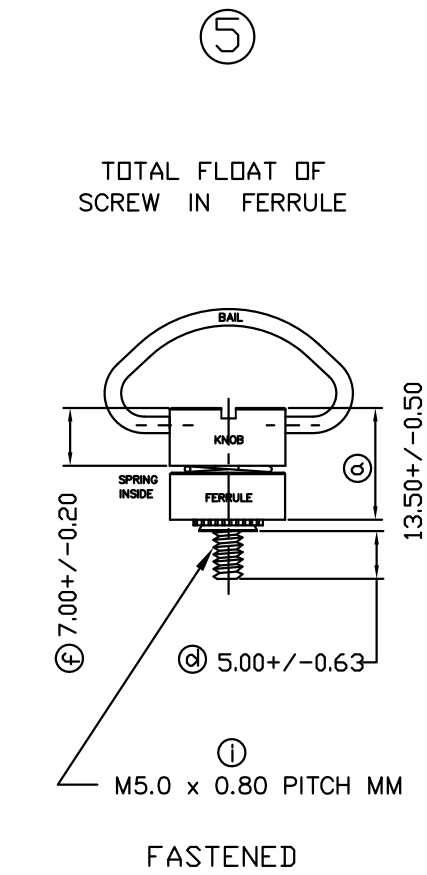
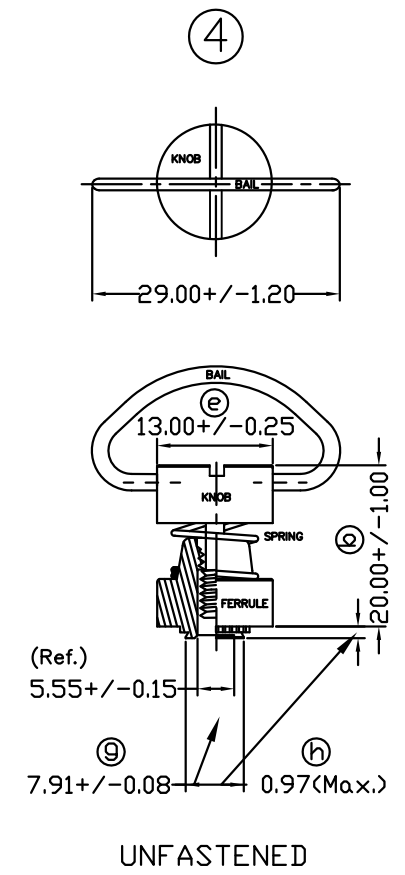
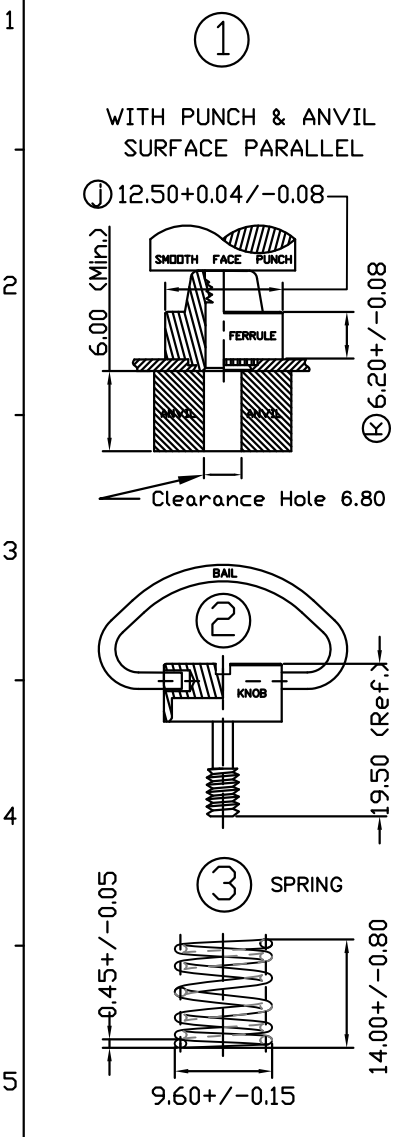


UNIT		MM		CLIENT'S DRAWING AND PART NUMBER				REVISIONS			
LTR	DESCRIPTION	DATE	APP.								

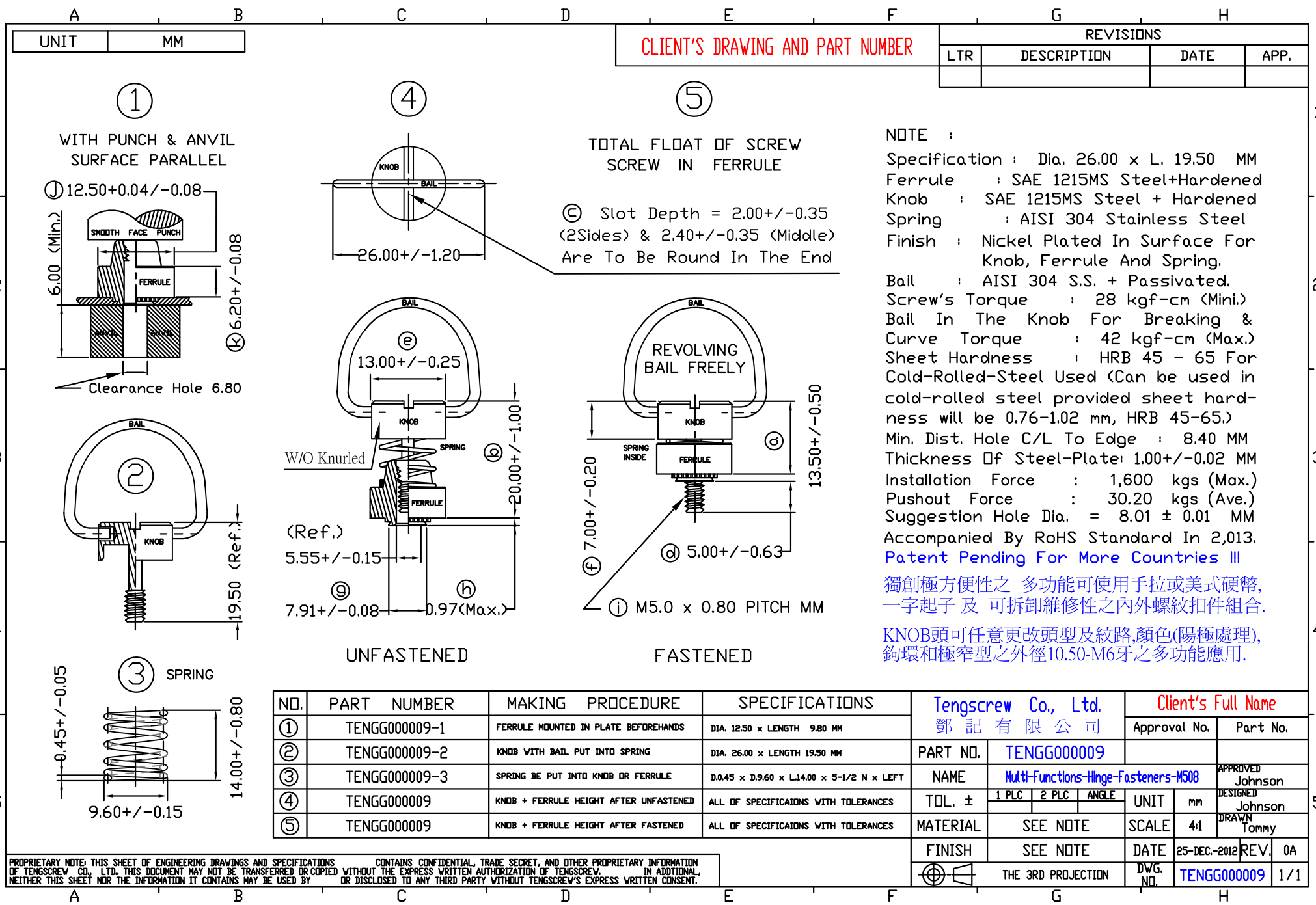


NOTE :

Specification : Dia. 29.00 x L. 19.50 MM
 Ferrule : SAE 1215MS Steel + Hardened
 Bail : AISI 304 Stainless Steel
 Knob : SAE 1215MS Steel + Hardened
 Spring : AISI 304 Stainless Steel
 Finish : Nickel Plated In Surface For Knob, Ferrule Bail And Spring.
 Screw's Torque : 28 kgf-cm (Mini.)
 Bail In The Knob For Breaking & Curve Torque : 42 kgf-cm (Max.)
 Sheet Hardness : HRB 45 - 65 For Cold-Rolled-Steel Used (Can be used in cold-rolled steel provided sheet hardness will be 0.76-1.02 mm, HRB 45-65.)
 Min. Dist. Hole C/L To Edge : 8.40 MM
 Thickness Of Steel-Plate: 1.00+/-0.02 MM
 Installation Force : 1,600 kgs (Max.)
 Pushout Force : 30.20 kgs (Ave.)
 Suggestion Hole Dia. = 8.01 ± 0.01 MM
 Accompanied By RoHS Standard In 2,013.
 Patent Pending For More Countries !!!
 獨創極方便性之 多功能可使用手握或美式硬幣, 一字起子 及 可拆卸維修性之內外螺紋扣件組合。
 KNOB頭可任意更改頭型及紋路,顏色(陽極處理), 鉤環和極窄型之外徑10.50 x M6牙之多功能應用。

NO.	PART NUMBER	MAKING PROCEDURE	SPECIFICATIONS	Tengscrew Co., Ltd. 鄧記有限公司		Client's Full Name	
				PART NO.	TENGG000008	Approval No.	Part No.
①	TENGG000008-1.1	FERRULE MOUNTED IN PLATE BEFOREHANDS	DIA. 12.50 x LENGTH 9.80 MM	NAME	Multi-Function-Hinge-Fasteners-M508	APPROVED	Johnson
②	TENGG000008-2	KNOB WITH BAIL PUT INTO SPRING	DIA. 30.00 x LENGTH 19.50 MM	TOL. ±	1 PLC 2 PLC ANGLE	DESIGNED	Johnson
③	TENGG000008-3	SPRING BE PUT INTO KNOB OR FERRULE	D.0.45 x D.9.60 x L.14.00 x 5-1/2 N x LEFT	MATERIAL	SEE NOTE	DRAWN	Daphne
④	TENGG000008	KNOB + FERRULE HEIGHT AFTER UNFASTENED	ALL OF SPECIFICATION WITH TOLERANCES	FINISH	SEE NOTE	DATE	25-DEC-2012 REV. OH
⑤	TENGG000008	KNOB + FERRULE HEIGHT AFTER FASTENED	ALL OF SPECIFICATION WITH TOLERANCES	THE 3RD PROJECTION	DWG. NO.	TENGG000008	1/1

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CLIENT'S DRAWING AND PART NUMBER

REVISIONS			
LTR	DESCRIPTION	DATE	APP.

NOTE :

Specification : Dia. 26.00 x L. 19.50 MM
 Ferrule : SAE 1215MS Steel+Hardened
 Knob : SAE 1215MS Steel + Hardened
 Spring : AISI 304 Stainless Steel
 Finish : Nickel Plated In Surface For Knob, Ferrule And Spring.
 Bail : AISI 304 S.S. + Passivated.
 Screw's Torque : 28 kgf-cm (Mini.)
 Bail In The Knob For Breaking & Curve Torque : 42 kgf-cm (Max.)
 Sheet Hardness : HRB 45 - 65 For Cold-Rolled-Steel Used (Can be used in cold-rolled steel provided sheet hardness will be 0.76-1.02 mm, HRB 45-65.)
 Min. Dist. Hole C/L To Edge : 8.40 MM
 Thickness Of Steel-Plate: 1.00±0.02 MM
 Installation Force : 1,600 kgs (Max.)
 Pushout Force : 30.20 kgs (Ave.)
 Suggestion Hole Dia. = 8.01 ± 0.01 MM
 Accompanied By RoHS Standard In 2,013.
 Patent Pending For More Countries !!!
 獨創極方便性之 多功能可使用手拉或美式硬幣, 一字起子 及 可拆卸維修性之內外螺紋扣件組合。
 KNOB頭可任意更改頭型及紋路,顏色(陽極處理), 鉤環和極窄型之外徑10.50-M6牙之多功能應用。

NO.	PART NUMBER	MAKING PROCEDURE	SPECIFICATIONS
①	TENGG000009-1	FERRULE MOUNTED IN PLATE BEFOREHANDS	DIA. 12.50 x LENGTH 9.80 MM
②	TENGG000009-2	KNOB WITH BAIL PUT INTO SPRING	DIA. 26.00 x LENGTH 19.50 MM
③	TENGG000009-3	SPRING BE PUT INTO KNOB OR FERRULE	D.0.45 x D.9.60 x L.14.00 x 5-1/2 N x LEFT
④	TENGG000009	KNOB + FERRULE HEIGHT AFTER UNFASTENED	ALL OF SPECIFICATIONS WITH TOLERANCES
⑤	TENGG000009	KNOB + FERRULE HEIGHT AFTER FASTENED	ALL OF SPECIFICATIONS WITH TOLERANCES

Tengscrew Co., Ltd. 鄧記有限公司			Client's Full Name	
PART NO. TENGG000009		Approval No.		Part No.
NAME Multi-Functions-Hinge-Fasteners-M508		APPROVED Johnson		DESIGNED Johnson
MATERIAL SEE NOTE		DRAWN Tommy		
FINISH SEE NOTE		DATE	25-DEC-2012	REV. 0A
THE 3RD PROJECTION		DWG. NO.	TENGG000009	1/1

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