

P/N = J-ETMFL002-SERIES

REVISIONS			
LTR	DESCRIPTION	DATE	APP.

Driver size No. 2 Phillips
 Recess For Penetration
 Depth = 2.90-2.00 MM.

TOTAL FLOAT OF SCREW
 IN FERRULE

PANEL PREPARATION & INSTALLATION

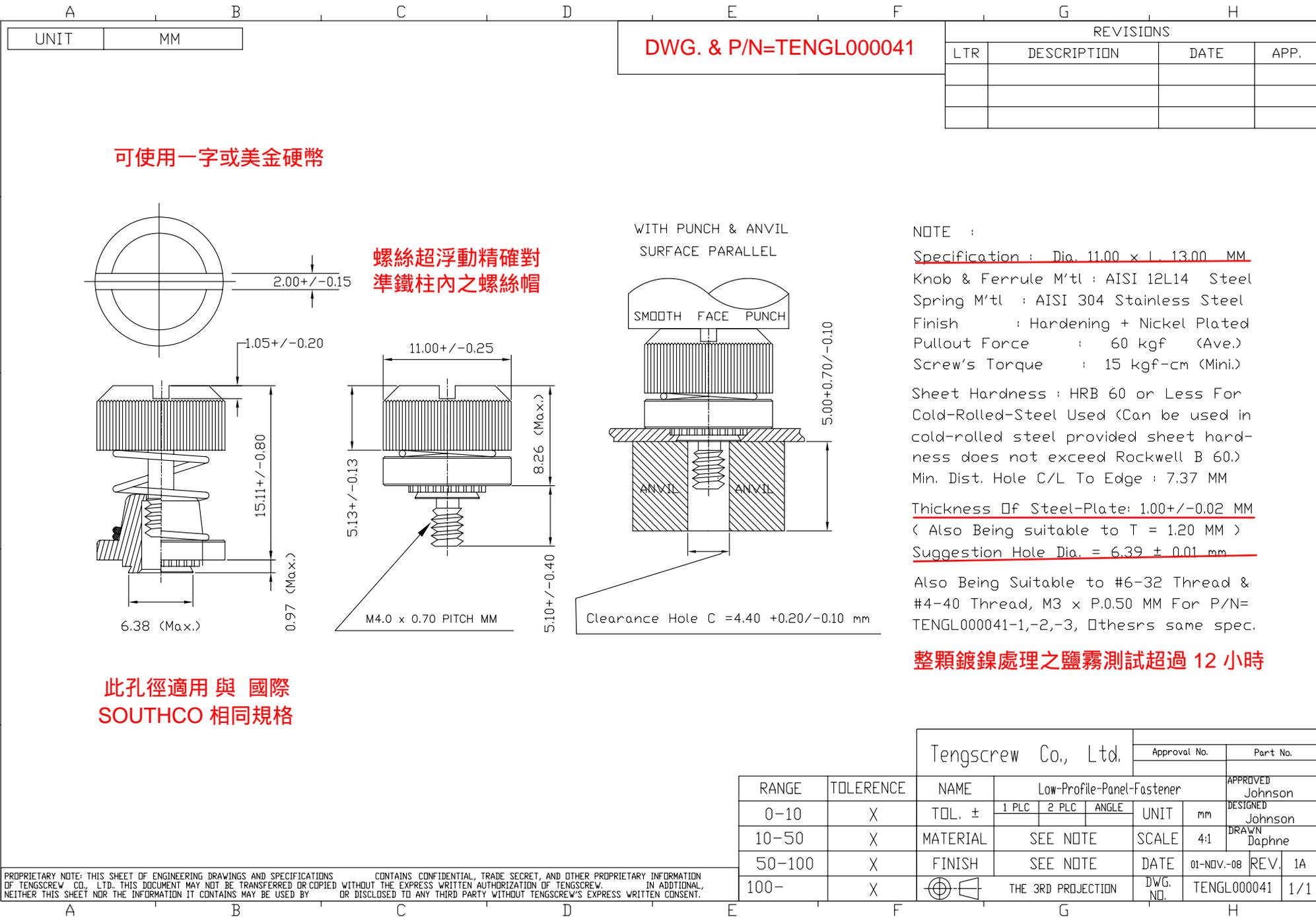
(FLARE-IN-STYLE)

NOTE :

Specification : Dia. 13.00 x L. 18.40 MM
 Knob : SAE1022 Carbon Steel
 + Hardened + Black-Zinc-Plated CR3+.
 Ferrule : AISI 6061 Aluminum +
 Natural In Surface.
 Spring : AISI 304 Stainless Steel
 + Passivated In Surface.
 Screw's Torque : 11 kgf-cm (Mini.)
 Sheet Hardness : HRB 45 - 65 For
 Cold-Rolled-Steel Used.
 Outer Panel Dimension = Thickness of
 Steel Plate = 1.50 - 3.20 MM.
 Min. Dist. Hole C/L To Edge : 8.50 MM.
 Installation Force : 350 LBS - 550 LBS.
 (Only Light Pressure Will Be Inquired)
 Suggestion Hole Dia. = 6.82 ± 0.02 mm
 Being Accompanied By Latest European
 Standard In 2,011 Year !

Tengscrew Co., Ltd.		Elegant Technology Master				
		Approval No.	Part No.			
NAME	Flare-No. 2 Ph.-M407-Low-Profil-Fasteners		APPROVED Johnson			
TOL. ±	1 PLC	2 PLC	ANGLE	UNIT	mm	DESIGNED Johnson
MATERIAL	SEE NOTE		SCALE	4:1	DRAWN Tommy	
FINISH	SEE NOTE		DATE	27-Aug-11	REV	0A
THE 3RD PROJECTION			DWG. NO.	J-MTMFL002-SERIES	1/1	

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DWG. & P/N=TENGL000041

REVISIONS			
LTR	DESCRIPTION	DATE	APP.

可使用一字或美金硬幣

螺絲超浮動精確對準鐵柱內之螺絲帽

WITH PUNCH & ANVIL
SURFACE PARALLEL

NOTE :

Specification : Dia. 11.00 x L 13.00 MM
 Knob & Ferrule M'tl : AISI 12L14 Steel
 Spring M'tl : AISI 304 Stainless Steel
 Finish : Hardening + Nickel Plated
 Pullout Force : 60 kgf (Ave.)
 Screw's Torque : 15 kgf-cm (Mini.)

Sheet Hardness : HRB 60 or Less For Cold-Rolled-Steel Used (Can be used in cold-rolled steel provided sheet hardness does not exceed Rockwell B 60.)
 Min. Dist. Hole C/L To Edge : 7.37 MM

Thickness of Steel-Plate: 1.00 +/- 0.02 MM
 (Also Being suitable to T = 1.20 MM)
Suggestion Hole Dia. = 6.39 ± 0.01 mm

Also Being Suitable to #6-32 Thread & #4-40 Thread, M3 x P.050 MM For P/N=TENGL000041-1,-2,-3, others same spec.

此孔徑適用與國際 SOUTHCO 相同規格

整顆鍍鎳處理之鹽霧測試超過 12 小時

Tengscrew Co., Ltd.		Approval No.	Part No.
RANGE	TOLERANCE	NAME	Low-Profile-Panel-Fastener
0-10	X	TOL. ±	1 PLC 2 PLC ANGLE
10-50	X	MATERIAL	SEE NOTE
50-100	X	FINISH	SEE NOTE
100-	X		
UNIT	mm	SCALE	4:1
DATE	01-NOV.-08	REV.	1A
DWG. NO.	TENGL000041		1/1

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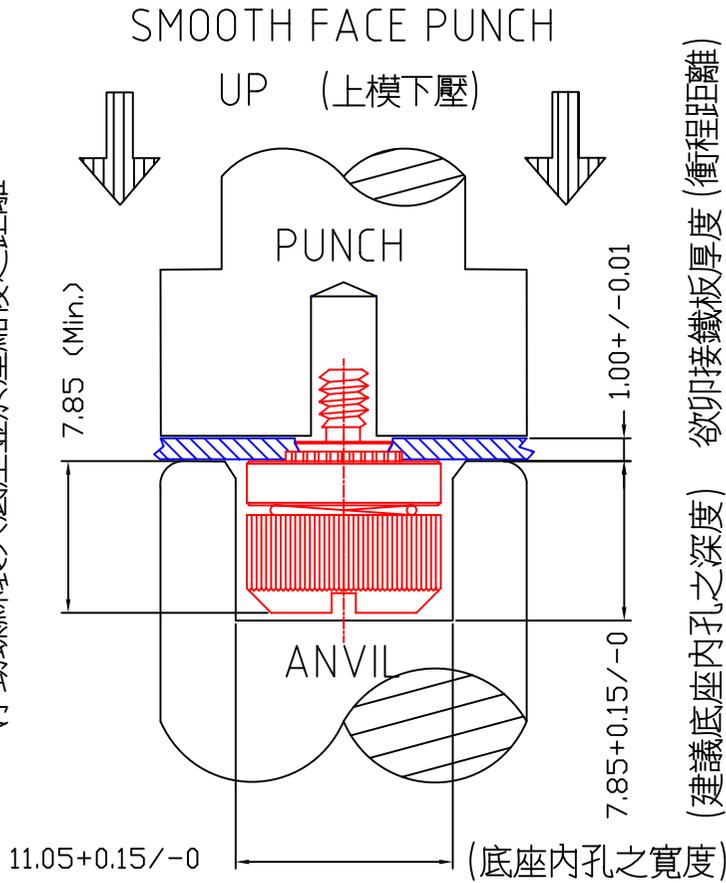
A	B
UNIT	MM

PANEL PREPARATION AND INSTALLATION

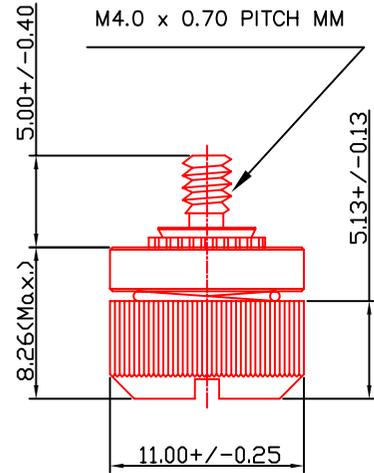
REVISIONS			
LTR	DESCRIPTION	DATE	APP.

PANEL PREPARATION
AND INSTALLATION

浮動螺絲裝入底座並於壓縮後之距離



FASTENED



DOWN (底座固定)
SOLID BACK-UP TOOL

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		Tengscrew Co., Ltd.			Client's Name.	
				Approval No.	Part No.	
RANGE	TOLERANCE	NAME	Panel Preparation and Installation		APPROVED Johnson	
0-10	X	TOL. ±	1 PLC	2 PLC	ANGLE	UNIT mm
10-50	X	MATERIAL	SKD 11		SCALE	4:1
50-100	X	HARDNESS	HRC 57 - 60		DATE	01-Nov.-08
100-	X		THE 3RD PROJECTION		REV.	0A
			DWG. NO.	TENGL000041	1/1	

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